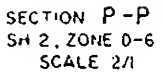
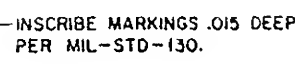
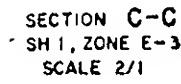
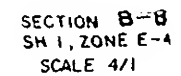
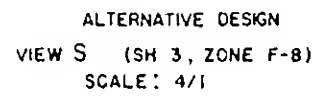


| REVISIONS | | | | |
|-----------|------|-----------------------|-----------|----------|
| S/C | LINE | DESCRIPTION | DATE | APPROVED |
| | A | (1) SEE EO HQD 93508 | 13 JAN 70 | 2 |
| | B | (1) SEE EO HQD 02117 | 4 MAY 70 | 2 |
| | C | (1-8) SEE EO 02167 | 18 JUL 70 | 2 |
| | D | NO CHANGE | 5 OCT 70 | 2 |
| | E | (2) SEE ERR HQR 10798 | 7 JUL 71 | 2 |
| | F | SEE ERR HQR 20677 | 7 APR 72 | 2 |
| | G | (1) SEE ERR HQR 20728 | 31 JUL 72 | 2 |
| | H | (1) SEE ERR HQR 20810 | 30 NOV 72 | 2 |
| | J | (1) SEE ERR HQR 30642 | 5 FEB 72 | 2 |
| | K | NO CHANGE | 2 MAR 73 | 2 |
| | L | NO CHANGE | 16 JUN 73 | 2 |
| | N | NOR G753C10/870313 | 881103 | 2 |

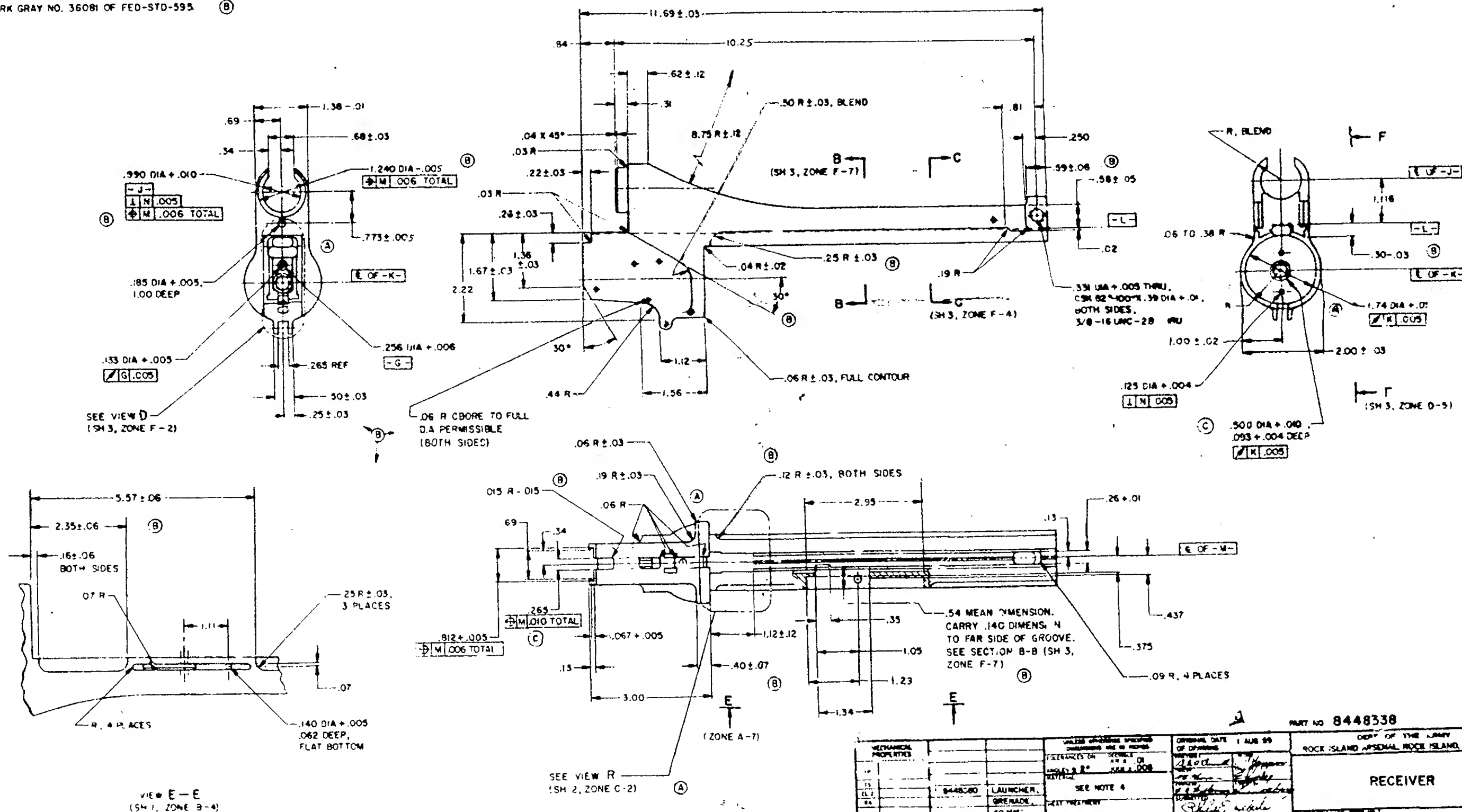


ALL POCKET WALLS,
EXCLUSIVE OF .500
DIA, .256 DIA AND
.133 DIA HOLES, MAY
BE ²⁵⁰/ FOR ELEC-
TRICAL DISCHARGE
MACHINING ONLY.

| | | | | | | | |
|-----------------------|--|--|------------------------------------|-----------------------------------|---------|---|--|
| MECHANICAL PROPERTIES | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | ORIGINAL DATE OF DRAWING 1 AUG 69 | | DEPT OF THE ARMY ROCK ISLAND ARSENAL, ROCK ISLAND, ILL. 61211 | |
| TP | | TOLERANCES ON DIMENSIONS ARE: ANGLES ± 2° HORIZONTAL | DECIMALS AN ± .01 XXX ± .005 | DESIGNED BY 1000mcl | 1000mcl | <div style="text-align: center; font-size: 2em; font-weight: bold;">RECEIVER</div> | |
| FB | | HEAT TREATMENT | | FILED BY 1000mcl | 1000mcl | | |
| EL & RA | | | | REWORKED BY 1000mcl | 1000mcl | | |
| BM | | | | SUBMITTED BY 1000mcl | 1000mcl | | |
| RM | | | | APPROVED BY 1000mcl | 1000mcl | | |
| NEXT ASSY USED ON | | APPLICATION | | FINAL PHOTOGRAPH FINISH | | DWG SHET CODE (DCA) NO. <div style="display: flex; justify-content: space-between;"> F 19204 8448338 </div> <div style="display: flex; justify-content: space-between; font-size: 0.8em;"> SCALE NOTED UNIT WT SHEET 3 OF 3 </div> | |

1. FINISH ²⁵✓ UNLESS OTHERWISE SPECIFIED.
2. ALL EDGES SHALL BE BROKEN .003 + .010 UNLESS OTHERWISE SPECIFIED.
3. INSIDE CORNER RADII .015 - .010 UNLESS OTHERWISE SPECIFIED.
4. MATERIAL:
 - A. FOR WROUGHT MATERIAL:
AL ALY, 2024, TEMPER T4, SPEC QQ-A-229/G.
 - B. FOR FORGING MATERIAL:
AL ALY, 6151, TEMPER T6, SPEC QQ-A-367.
5. FINAL PROTECTIVE FINISH:
ANODIC FILM, TYPE III, CLASS 2,
MIL-A-8625. SEAL IN 1/4% AQUEOUS
SOLUTION OF NICKEL ACETATE AT 180°F
FOR 10 MINUTES. COLOR BLACK MG. 3701B
TO DARK GRAY NO. 36081 OF FED-STD-595. (B)

| REVISIONS | | | | | |
|-----------|----------|-----|-------------|-----------|----------|
| REV | DATE | BY | DESCRIPTION | DATE | APPROVED |
| 1 | 11-22-88 | WJH | ADD PAGES | 12 JAN 20 | |
| 2 | 11-23-88 | WJH | ADD OBS | 4 MAR 70 | |
| 3 | 11-23-88 | WJH | ADD | 18 JAN 70 | |



| | | | | | | | |
|-----------------------|--|--|----------|--------------------------------------|--|--|--|
| MECHANICAL PROPERTIES | | UNLESS OTHERWISE SPECIFIED CONFORM TO THE FOLLOWING | | ORIGINAL DATE OF DEPOSIT 1 AUG 89 | | DEPT OF THE ARMY ROCK ISLAND Arsenal, ROCK ISLAND, IL 61201 | |
| 1P | | EXERCISES ON | | SPECIAL INSTRUCTIONS | | RECEIVER | |
| 1S | | ANALYSIS OF | | 1. 1000 2. 1000 3. 1000 | | | |
| EL 2 | | REVIEW | | 4. 1000 5. 1000 6. 1000 | | | |
| 6A | | | | 7. 1000 8. 1000 9. 1000 | | | |
| 6B | | 8448380 | LAUNCHER | SEE NOTE 4 | | | |
| 6C | | | GRENADE | TEST TREATMENT | | | |
| 6D | | | 40 MM | | | | |
| 6E | | | IN 203 | FINAL PRODUCTION TREATMENT | | | |
| 6F | | SEE ASSY | USED ON | SEE NOTE 5 | | DATE REC'D 10204 F 10204 8448336 | |
| APPLICATION | | | | APPROVED 1.2.0.0 | | SCALE 1/1 UNIT 100 INCHES | |

